

Biosorption of U(VI) from aqueous systems by malt spent rootlets. Kinetic, equilibrium and speciation studies

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Abstract A low-cost and environmentally friendly clean-up technique is evaluated in this study, based on the use of a brewery by-product, malt spent rootlets, as potential biosorbent for U(VI) sequestration from aquatic systems. Uranium uptake was rapid (2.5 h at 25 °C), and MSR exhibited capability of removing U(VI) from effluents of high acidity (pH 1.5) and salinity (0.5 M NaCl and NaNO₃). Maximum uptake was 157 mg U(VI) g⁻¹ at 25 °C. The pseudo-second-order model gave the best fit for kinetic data, whereas film diffusion was the rate-controlling step. Langmuir adsorption isotherm was the best fitting model. Activation energy, thermodynamic data and the extent of sorption reversibility implied that sorption of U(VI) is predominantly chemical. FTIR studies showed that lignin moieties are mainly responsible for U(VI) uptake. Speciation modeling showed that only positively charged and uncharged uranium species can be retained on the biomass. Finally, desorption studies revealed that Na₂CO₃ was the most efficient eluent with 78 % of U(VI), previously bound on the biosorbent's surface, recovered.

Keywords Uranium · Uptake · Isotherm · Kinetics · Titration · Modelling

Introduction

Excessive amounts of uranium have been released into the environment and more specifically in surface and groundwaters, as a consequence of a wide array of anthropogenic activities, such as nuclear industry applications, mining and phosphate fertilizer industry. Uranium is a severe, ecological threat due to its toxicity and some radioactivity (Bhatti and Hamid 2014). Common physicochemical techniques, such as electrochemical treatment, ion exchange, reverse osmosis, precipitation, have been employed for decades, for the treatment of heavy metal-bearing aquatic systems. Nevertheless, they show certain drawbacks such as high operational cost, generation of secondary wastes and low efficiency. Biotechnological approaches can cover those niches for removal and recovery of both toxic and precious metals (Esmaili and Aghababai Beni 2015). Biosorption is the property of sorbents of biological origin to bind heavy metals and radionuclides from aquatic systems through a passive, metabolism-independent mechanism. The advantages of biosorption include, among others, high efficiency, especially in low pollutant concentrations, eco-friendliness, lower cost and regeneration of the biomass for consecutive cycles of use (Flouty and Estephane 2012). It is estimated that resin market sales in North America alone account for US\$ 2 billion per year; however, only 15 % of the total sales are specially designed for heavy metal removal. The further development and commercialization of low-cost biosorbents could penetrate the existing market of resin

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R&D, and with a conservative estimate of 10 % penetration, this might account for US\$ 30 million per year in North America only (Volesky 2001). The worldwide sales are estimated to a quadruple range of that of North America. Furthermore, the cost-effectiveness of biosorption as a clean-up technology is important in developing countries which face serious challenges due to increasing environmental pollution from industrial wastewaters and are interested in low-cost, easily applicables in large-scale remediation technologies (Gan and Li 2013).

Most uranium biosorption studies use biomaterials relatively abundant in nature, such as microbial species of algae (Cecal et al. 2012), fungi (Akhtar et al. 2009), yeasts (Anagnostopoulos et al. 2011), bacteria (Li et al. 2004). Inexpensive lignocellulosic wastes of the agricultural and food production have also been evaluated as biosorbents for the removal of toxic metals such as mercury (Boutsika et al. 2013) and Cr(III) (Ferraz et al. 2014), textile dyes such as Malachite Green (Chanzu et al. 2012) and metal dye (Ben Hamissa et al. 2008), and hydrophobic organic pollutants such as phenanthrene (Valili et al. 2013) from aqueous systems. Brewer's spent grains (BSG) and malt spent rootlets (MSR) represent readily available, high-volume and low-cost by-products of the brewing industry. Their chemical composition varies according to barley variety and brewing practices and includes considerable amounts of fiber, protein, cellulose, lignin, phenolic compounds, etc. (Robertson et al. 2010; Waters et al. 2013). These wastes are mainly used without pre-treatment as low-cost (and low nutritional value) animal feed, compost/fertilizer and combustion fuel, while their disposal is a considerable source of environmental pollution. Alternative efforts to exploit them, thus creating added-value and environmental benefits, include the development of biosorbent materials suitable for aquatic systems and industrial effluent clean-up uses.

The present work explores the potential use of MSR for uranium sequestration from aqueous solutions. Basic parameters affecting uranium sorption, such as pH, contact time and temperature, were investigated. Furthermore, recovery experiments were carried out in an attempt to quantitatively reclaim uranium, given the wide array of its industrial applications. MSR have not been previously investigated for the removal of uranium or other radionuclides from aqueous systems. All experiments were carried out in the Radiochemistry Lab of the Department of Chemistry at University of Patras (Greece) during the period 2011–2012.

Materials and methods

MSR and surface analysis

MSR were supplied by the Athenian Brewery S.A. (Heineken Group; Achaia, Greece). They were washed with triply distilled water to remove impurities, oven-dried for 24 h at 70 °C and subsequently sieved. The fraction $0.18 < d < 1.0$ mm, where d is the biosorbent's particle mean diameter (mm), was retained for all experiments carried out in the present work. Specific surface area and porosity of MSR were measured using N_2 adsorption and applying the BET equation for five different samples (a Micrometrics Tristar 060 with Sample Degas System was used).

FTIR and potentiometric titrations

The study of the MSR functional groups was performed by Fourier transform infrared analysis (FTIR) by the KBr disk method using a PerkinElmer (model 16PC FT-IR) spectrophotometer. The spectra were analyzed with the software IR Search Master 6.0. For potentiometric titrations, 0.5 g of MSR and 50 mL of $NaNO_3$ 0.1 M were placed in a double-wall water-jacketed reactor at 25 °C. Inert atmosphere was ensured by bubbling water vapor-saturated nitrogen through the solutions, which were homogenized by magnetic stirring. The adjustment of the suspension pH to 11 was achieved by the addition of 1 M NaOH solution into the beaker. Inert atmosphere is required in order to avoid the formation of carbonate in the solution, which occurs when atmospheric carbon dioxide is absorbed by an alkaline solution. Past the establishment of equilibrium in the suspension, identified by the stability of the solution pH, the titration was conducted by adding small aliquots of standard HNO_3 solution with an electronic burette and the corresponding pH values were recorded. Past the end of the biomass titration, the supernatant was collected by centrifugation followed by membrane filtration (Millipore, GSTF 04700, pore diameter 0.22 μm .) under vacuum. An equal volume of the standard NaOH solution was added into the collected liquid phase, which was subsequently titrated in the same exact way as previously described. The purpose of the last step was to estimate the functional groups possibly leaching out from the MSR to the supernatant. The net surface H^+ consumption was calculated at each pH value subtracting the H^+ supernatant consumption (2nd titration) from the total H^+ consumption (1st titration).



Sorption experiments

For sorption experiments, a stock solution was prepared from a standard 1000 mg U(VI) L⁻¹ (Aldrich 207624, Atomic Absorption Standard Solution). Fresh working solutions were prepared by diluting appropriate portions of the stock solution with triply distilled water.

0.010 g of MSR were suspended in 10 mL of U(VI) solution, in polyethylene vials, with concentration 800 mg L⁻¹ under constant ionic strength $I = 0.1$ M NaClO₄ at different pH values (1.5–4.5) at 25 °C on a rotary shaker. The vials were equilibrated on a rotary shaker to keep the suspensions homogeneous throughout the sorption period. Past equilibration time of 24 h, the suspensions were centrifuged to separate the fluid phase from the solid substrate and a portion of the supernatant was analyzed for remaining uranium concentration by using Arsenazo III method. The effect of solid-to-solution ratio was studied for MSR concentration ranging from 1 to 12.5 mg mL⁻¹, initial U(VI) concentration 800 mg L⁻¹, $I = 0.1$ M NaClO₄ at 25 °C for 24 h. In kinetic studies, the MSR were allowed to equilibrate with 10 mL of 800 mg U(VI) L⁻¹ at 5, 15, 25 and 33 °C for different time periods. In equilibrium studies, the initial U(VI) concentration was in the range 25–800 mg L⁻¹ at 5, 15, 25 and 33 °C. In all the above experiments, the ionic strength of the solution was kept constant at 0.1 M with NaClO₄.

Effect of inorganic and organic ligands

In order to explore the effect of inorganic and organic ligands on uranium uptake, 0.01 g of MSR in 10 mL of 250 mg U(VI) L⁻¹, pH 3 at 25 °C for 24 h under different concentrations of inorganic and organic ligands: 0.001–0.5 M NO₃⁻ and Cl⁻, 0.001–0.02 M HCOO⁻ and CH₃COO⁻, 0.01–0.1 M C₆H₅O₇³⁻ and 0.001–0.1 M C₂O₄²⁻. Speciation diagrams were obtained by means of Hydra–Medusa Equilibrium Diagrams software.

Recovery and reversibility experiments

In order to study the potential recovery of uranium from the biomass, 0.010 g of MSR was suspended in 10 mL of 100 mg U(VI) L⁻¹ solution at optimum pH for 24 h at 25 °C. Past 24 h of equilibration, the residual U(VI) concentration in the supernatant was determined and thus the adsorbed amount was accurately measured. Next, the samples were filtered and the biomass was washed three times with small portions of distilled water. For the investigation of uranium recovery, the biomass with the adsorbed U(VI) was transferred in new polyethylene vials, in which 10 mL of different solutions of 0.1 M was added: H₂SO₄, HNO₃, HCl, HCOOH, CH₃COOH, EDTA, NaOH,

Na₂CO₃, NaCl and NaNO₃. The vials were capped without pH adjustment, and the suspensions were equilibrated on a rotary shaker for 24 h at 25 °C. Finally, the desorbed U(VI) concentration in the aqueous phase was determined following the separation of the fluid from the solid substrate by filtration and quantitative analysis of the filtrate for U(VI).

A series of additional experiments were done in order to examine the reversibility of adsorption of U(VI) by suspending the adsorbent loaded with the adsorbate in 10 mL 0.1 M NaClO₄ for a period of 7 days at 25 °C.

Results and discussion

Uranium concentration was determined spectrophotometrically (JENWAY 63000 UV/vis) using the Arsenazo III method. The metal uptake, q , was calculated from the difference between the initial and the final metal concentration using Eq. (1):

$$q = (C_i - C_{\text{fin}}) \cdot V/m \quad (1)$$

The percentage of metal removal, R (%), was calculated from Eq. (2):

$$R(\%) = (C_i - C_{\text{fin}})/C_i \cdot 100 \quad (2)$$

In each experiment, the mean values of q or R (%) were estimated from triplicate experiments.

Statistical analyses were performed with statistical software SPSS 17.0. Statistically equivalent values ($p > 0.05$, Student's t test) are denoted by same superscripts in the tables that follow.

Specific surface area, porosity and potentiometric titrations

The specific surface area of MSR was found to be 0.1 m² g⁻¹ and porosity was 0.6 mm³ g⁻¹. Low values of the specific surface areas have been reported elsewhere for lignocellulosic materials of biological origin, such as 1.05 m² g⁻¹ for wood sawdust (Sciban et al. 2007), 0.376 m² g⁻¹ for grape stalks (Martínez et al. 2006), and 1.5 and 1.6 for delignified rice husk and mango tree sawdust, respectively (Kumar et al. 2014). The previously described titration procedure with acid led to a potentiometric curve in which the concentration of H⁺ (denoted as [H⁺]) “consumed” by the biomass may be seen. In differential potentiometric curve charts, the reversed peaks correspond to the $-pK$ values of the functional groups present on MSR surface, which may be ionized providing acid–base sites, and the area under the peaks of the differential curve is proportional to the concentration of the respective functional groups (Bourikas et al. 2006). In the case of MSR, four



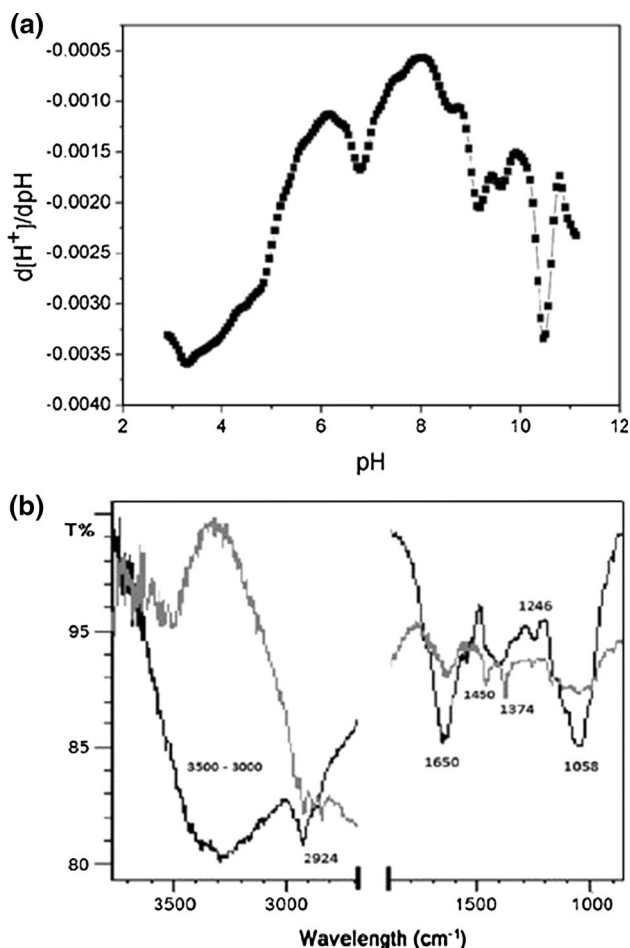
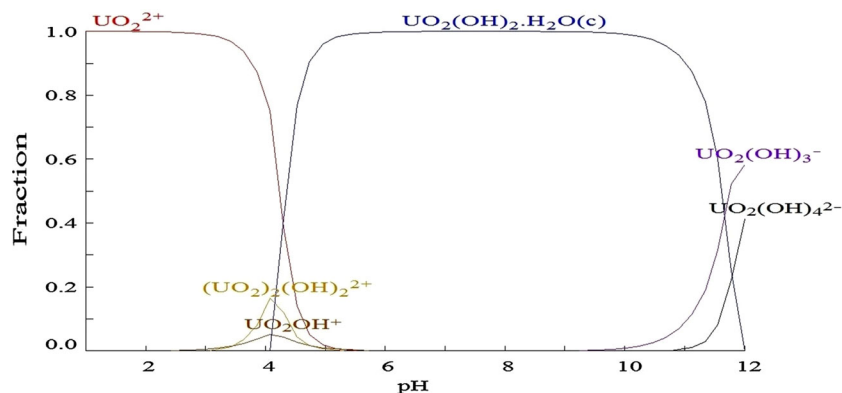


Fig. 1 Differential potentiometric curve for suspensions of MSR, $T = 25\text{ }^{\circ}\text{C}$, ionic strength $I = 0.1\text{ M NaNO}_3$ (a). FTIR spectra of MSR before sorption (black line) and after uranium uptake (gray line) (U(VI) concentration 100 mg L^{-1} , pH 4.5, $25\text{ }^{\circ}\text{C}$, 24 h) (b)

distinct areas were observed (Fig. 1a): The first one lies between pH values 2.8–5, the second between pH values 6–7.5, the third at pH 8–9.5, and the last one between pH values 9.5–11. Therefore, groups of both acidic and basic nature are present on MSR surface, which can be attributed to carboxyl and hydroxyl groups of the lignin aromatic

Fig. 2 Uranium speciation as a function of pH; $C_i = 800\text{ U(VI) mg L}^{-1}$, $25\text{ }^{\circ}\text{C}$, $I = 0.1\text{ M NaClO}_4$, according to Hydra–Medusa, Chemical Equilibrium Diagrams



structure. More specifically, the area under the 2.8–5 peak corresponds to H^+ consumption of $7.4 \times 10^{-2}\text{ mol L}^{-1}$, whereas the peaks of 8–9.5 and 9.5–11 show consumption of 1.3×10^{-3} and $1.7 \times 10^{-3}\text{ mol L}^{-1}\text{ H}^+$. Therefore, it can be concluded that carboxyl groups that exhibit acidic nature are present to a greater extent on the surface of MSR, as opposed to hydroxyl groups, whose consumption of H^+ is 25 times less.

Effect of pH

The adsorption results showed that uranium uptake progressively increased from pH 1.5 to 4.5 (Online Source 1). The effect of pH at values higher than 4.5 was not studied, in order to avoid uranium precipitation as predicted by the speciation diagram (Fig. 2). The percentage of uranium uptake for the pH values studied, varied between 5 and 20 %. The error bars indicate the standard deviation estimated from triplicate experiments. MSR were able to remove a significant amount of uranium ions under strong acidic conditions, as low as pH 1.5, which could be important for recovery of uranium and similar cations from acidic aquatic systems like mining effluents (Laus et al. 2007). At low pH values, most functional groups present on MSR are protonated and undissociated, having positive ($-\text{NH}_3^+$) or neutral charge ($-\text{COOH}$), respectively, and hence, the approach of positively charged species is not favored by electrostatic attractions. Increasing the solution pH, the negative charge density increases due to the increasing deprotonation of the functional groups ($-\text{COO}^-$) and the approach of positively charged species is favored, resulting in higher metal loading. Potentiometric titrations revealed that despite the presence of groups with basic nature, such as hydroxyl groups, a major portion of MSR surface functional groups are of acidic nature.

FTIR studies

FTIR spectra of the adsorbent were obtained before (raw material) and after U(VI) uptake, in an attempt to obtain a

better idea of the results of the interaction between adsorbate and adsorbent. In the FTIR spectra shown in Fig. 1b, the band at 3300 cm⁻¹ corresponds to the O–H stretching of bound hydroxyl groups, while the band at 2920 cm⁻¹ corresponds to C–H stretching of aliphatic groups (Pedro Silva et al. 2004). The band at 1380 cm⁻¹ is attributed to C–H bending, the one at 1058 cm⁻¹ is assigned to C–O bond of the lignin structure, and the one at 1246 cm⁻¹ is assigned to guaiacyl lignin (Martínez et al. 2006; Xu et al. 2013). Following U(VI) sorption, some of the aforementioned bands shifted and/or were suppressed, an indication that the aromatic structures of lignin are involved in U(VI) binding.

Effect of contact time

Several mathematical models have been used to describe sorption data, which, in bulk, fall under two categories: sorption reaction models and sorption diffusion models. All these models describe the kinetic process of sorption; however, they are quite different in nature. Reaction models describe the whole process of sorption based on chemical reaction kinetics, whereas the diffusion models take into consideration diffusion phenomena that take place in the liquid film surrounding the sorbent particles, as well as within the pores of the material.

Reaction-based kinetics

Kinetic experiments were carried out for a ratio of 10 mg of MSR:10 mL U(VI) solution, with 800 mg U(VI)L⁻¹, pH 4.5 at 5, 15, 25 and 33 °C. Kinetic data are compiled in Fig. 3.

The reaction-based kinetic models used in this study were the pseudo-first-order, the pseudo-second-order and Elovich models. Pseudo-first-order model is a first-order rate equation that describes the kinetics of liquid–solid

phase adsorption, whereas the pseudo-second-order model describes the existence of two chemical equations, with the slowest being the rate-limiting step, and Elovich model is perceived to describe chemisorption phenomena (Rudzinski and Panczyk 2000). Pseudo-first-order model can be described in its linear form by Eq. (3):

$$\ln(q_e - q_t) = \ln q_e - k_1 \cdot t \tag{3}$$

Assuming that the rate of uranium sorption is a second-order process, the pseudo-second-order kinetics may be expressed as:

$$t/q_t = 1/k_2 \cdot q_e^2 + 1/q_e \cdot t \tag{4}$$

The Elovich equation is described by Eq. 5 (Ho et al. 2000):

$$q_t = 1/\beta \cdot \ln(\alpha\beta) + 1/\beta \cdot \ln t \tag{5}$$

For the comparison of the quality of the fit of the kinetic data to the proposed models, the normalized standard deviation, Δq (%), was used:

$$\Delta q(\%) = 100 \cdot \sqrt{\frac{\sum \left(\frac{q_{\text{exp}} - q_{\text{model}}}{q_{\text{exp}}} \right)^2}{n - 1}} \tag{6}$$

The results are summarized in Table 1. According to the estimated Δq (%) and R² values, the pseudo-second-order model seems to be the best fitting model of all three. The Elovich model provides a good fit as well. On the other hand, pseudo-first-order model fails to describe the experimental data.

Table 1 Reaction-based kinetic models and calculated reaction constants, followed by normalized standard deviation and linear correlation factor for uranium uptake by MSR at different temperatures

Reaction-based models	Temperature (°C)			
	5	15	25	33
Pseudo-first-order				
10 ² ·k _t (min ⁻¹)	12	13	99	96
q _{max} (mg g ⁻¹)	78	41	33	14
R ²	0.98	0.86	0.70	0.54
Δq (%)	20	19	25	20
Pseudo-second-order				
10 ⁴ ·k ₂ (g mg ⁻¹ min ⁻¹)	4	5	11	16
10 ⁻¹ ·q _e (mg g ⁻¹)	18	16	16	15
R ²	0.99	0.99	0.99	0.99
Δq (%)	10	8	9	10
Elovich				
10 ⁻² ·α (g mg ⁻¹ min ⁻¹)	23	27	61	440
10 ² ·β (g mg ⁻¹)	6	7	8	13
R ²	0.94	0.91	0.86	0.85
Δq (%)	12	13	17	18

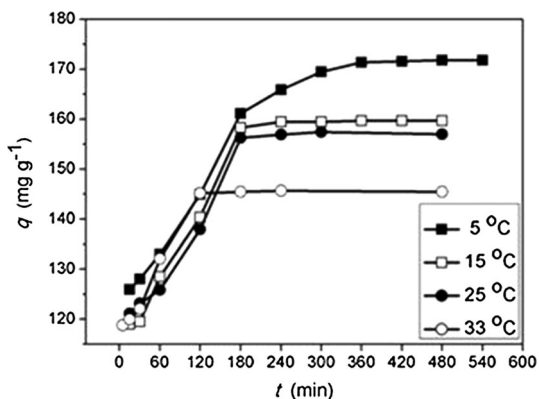


Fig. 3 Kinetic data for the sorption of U(VI) on MSR at 5, 15, 25 and 33 °C (C_i = 800 mg U(VI) L⁻¹, pH 4.5, 25 °C)

Diffusion-based models

The prediction of the rate-limiting step for a sorption process is an important factor. The process is usually assumed to consist of four consecutive steps: transport of the solute from the bulk solution through a liquid film to the exterior surface of the adsorbent (film diffusion), binding of adsorbate molecules on the active sites on the surface of the sorbent, transport of the solute within the pores of the sorbent (intraparticle diffusion) and binding of the solute molecules on the active sites distributed within the sorbent particles (Lazaridis and Asouhidou 2003). Generally, the steps involving binding are rapid and can be neglected when evaluating the rate-determining step of the sorption process. The Morris–Weber model (Weber and Morris 1963) is the most commonly used criterion to identify the mechanism involved and to distinguish between film or intraparticle diffusion. It is described by Eq. (7):

$$q = k_d \cdot t^{1/2} + C \quad (7)$$

The intercept reflects the boundary layer effect. Linear correlation of q versus $t^{1/2}$ designates the presence of intraparticle diffusion, and if $C = 0$, intraparticle diffusion controls the process' rate, whereas if $C \neq 0$, intraparticle diffusion is not the rate-controlling step, but film diffusion is involved in the metal sorption process (Al-Degs et al. 2006; Lang et al. 2013). Clearly, there is a linear dependence of q on $t^{1/2}$ at all temperatures studied, suggesting that intraparticle diffusion might be involved in the sorption of U(VI) by MSR (Fig. 4). Multilinearity is also observed, which is the case when multiple mechanisms with multiple rate constants are involved. The first linear part can be attributed to the intraparticle diffusion, and the second linear part, almost parallel to x axis, represents an apparent saturation where diffusion plays no longer any role. For all temperatures studied, none

of the linear parts crossed the origin, denoting that intraparticle diffusion is not the rate-controlling step.

In order to evaluate whether external mass transfer or intraparticle diffusion exerts greater influence on the rate of metal sorption, the Boyd film diffusion model was employed, which in its simplified form can be expressed as (Eq. 8):

$$Bt = -0.4997 - \ln(1 - q/q_e) \quad (8)$$

If the plot of Bt versus t is linear and passes through the origin, then intraparticle diffusion controls the rate of mass transfer. If the plot is nonlinear or linear, but does not pass through the origin, then film diffusion controls the adsorption rate (Shinde et al. 2012). Linear plots do not pass through the origin for all temperatures (data not shown); more specifically, intercept was found to be 0.6 ± 0.1 , 0.7 ± 0.1 , 0.8 ± 0.1 and 1 ± 0.1 at 5, 15, 25 and 33 °C, respectively. Hence, it seems that film diffusion is likely the rate-controlling step which is rather expected, as intraparticle diffusion depends mostly on porosity and MSR do not exhibit remarkable porosity.

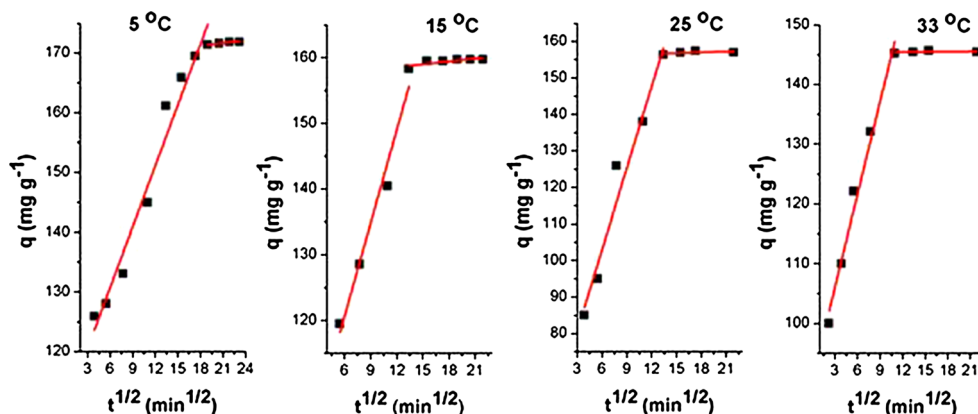
Activation energy, E_a

For the determination of the phenomenal activation energy, E_a , Arrhenius equation was used (Eq. 9):

$$\ln k = \ln A - E_a/R \cdot T \quad (9)$$

Activation energy provides an estimate about the mechanism of sorption: physisorption and chemisorption. In physisorption, the phenomenon is reversible to a considerable degree since the bonds formed are weak and the energy requirements are small. On the other hand, in chemisorption, U(VI) is retained by chemical bonds and the phenomenon is little or no reversible. Activation energy in physical sorption phenomena is usually 4 kJ mol^{-1} or smaller, whereas in chemisorption, values span between 10

Fig. 4 Morris–Weber plots for uranium sorption on MSR at different temperatures; $C_i = 800 \text{ U(VI) mg L}^{-1}$, pH 4.5, $I = 0.1 \text{ M NaClO}_4$



and 80 kJ mol^{-1} (Ucun et al. 2008). E_a was calculated to be $38 \pm 3 \text{ kJ mol}^{-1}$ ($R^2 = 0.99$), indicating that sorption of U(VI) by MSR is predominantly of chemical nature. Physical sorption involves retention of the metal by an active group through weak bonds (e.g., electrostatic interaction, van der Waals) and is largely reversible, whereas in chemisorption, the binding is strong and the reversibility is relatively low.

Reversibility

The objective of these experiments was to assess the degree of reversibility of the U(VI) uptake by MSR. The percentage of uranium released in the aqueous phase past equilibration for 7 days was estimated to be $9 \pm 2 \%$. This finding suggests that U(VI) is strongly retained by MSR and the phenomenon is reversible to a small degree. This comes into agreement with the assumption made based on the activation energy that the formation of chemical bonds plays a dominant role in U(VI) sorption by MSR.

Effect of initial concentration: isotherm modelling

The effect of the initial U(VI) concentration was studied for concentrations in the range $25\text{--}800 \text{ mg L}^{-1}$, pH 4.5, for equilibrium time of 6 h at 5, 15, 25 and $33 \text{ }^\circ\text{C}$ (Fig. 5).

Isotherms were analyzed in terms of Langmuir, Freundlich and Dubinin–Radushkevich models. These models are among the most widely used in order to describe isotherm data, despite the fact that they differ in nature. Langmuir model assumes that sorption takes place in a homogeneous way onto limited sites and sorption takes place in a monolayer (Anagnostopoulos et al. 2012).

Freundlich is a semi-empirical, simple model, and Dubinin–Radushkevich is a more general model which does not assume homogeneous surface or constant sorption potential (Foo and Hameed 2010). Langmuir, Freundlich and Dubinin–Radushkevich models are described by Eqs. 10, 11 and 12, respectively.

$$C_{\text{fin}}/q = 1/q_{\text{max}} \cdot K_L + C_{\text{fin}}/q_{\text{max}} \quad (10)$$

$$\ln q = \ln K_F + 1/n \cdot \ln C_{\text{fin}} \quad (11)$$

$$\ln q = \ln q_{\text{max}} - K' \cdot \varepsilon^2 \quad (12)$$

where $\varepsilon = R \cdot T \cdot \ln(1 + 1/C_{\text{fin}})$. The Freundlich constant, K_F , is indicative of sorption capacity, and n is a constant, indicative of sorption intensity. Generally, higher n values represent stronger sorption intensity (Anayurt et al. 2009). K' is an adsorption energy-related constant that can lead to the calculation of mean adsorption energy E (kJ mol^{-1}), using Eq. 13:

$$E = (-2K')^{-1/2} \quad (13)$$

For $E < 8 \text{ kJ mol}^{-1}$, the process is most likely to be of physical nature, while if E is between 8 and 16 kJ mol^{-1} , ion exchange or chemisorption is strongly involved in the process (Kumar et al. 2011). The parameters of each model applied were summarized in Table 2.

Freundlich model presented the lowest applicability among the models. On the other hand, the Langmuir model fits very well with the experimental data and the predicted maximum uptake q_{max} decreases with the temperature implying that the nature of the phenomenon is exothermic. The mean adsorption energy values calculated by Dubinin–Radushkevich model imply that the process is predominantly of chemical nature. On the other hand, the maximum

Fig. 5 Isotherm data for U(VI) sorption on MSR at different temperatures; C_i range was $25\text{--}800 \text{ mg L}^{-1}$, pH 4.5, $I = 0.1 \text{ M NaClO}_4$, equilibration time 6 h

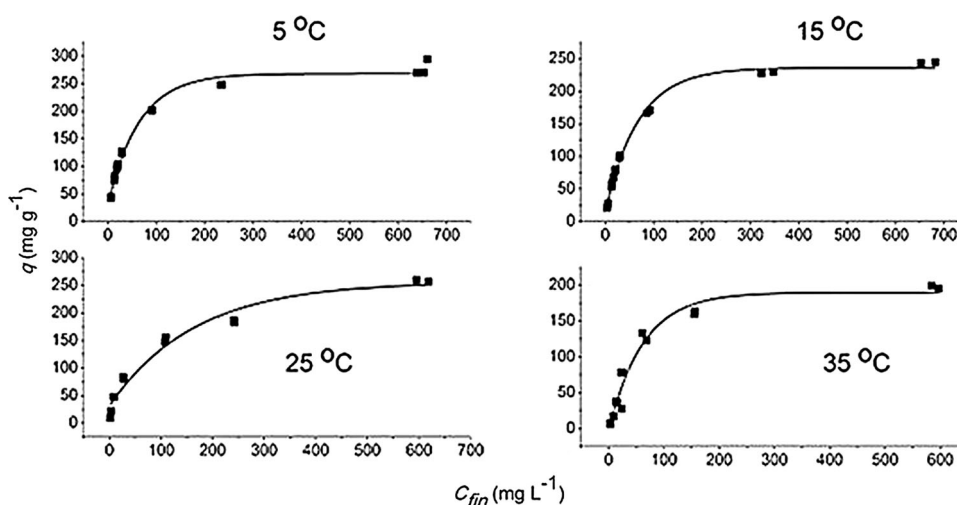


Table 2 Regression parameters factors, followed by normalized standard deviation and linear correlation, for isotherm models tested for sorption of U(VI) onto MSR at 5, 15, 25, and 35 °C

Isotherm model	Temperature (°C)			
	5	15	25	35
Freundlich				
$10^3 \cdot K_F$ (L g ⁻¹)	14	21	25	69
n	3	2	2	1
R^2	0.92	0.92	0.95	0.85
Δq (%)	20	25	26	49
Dubinin–Radushkevich				
$10^3 \cdot q_{\max}$ (mol g ⁻¹)	3	4	25	69
$10^3 \cdot K'$ (mol ² kJ ²)	4	5	6	6
E (kJ mol ⁻¹)	11	10	10	9
R^2	0.95	0.95	0.98	0.93
Δq (%)	25	27	25	30
Langmuir				
$10^3 \cdot q_{\max}$	1.2	1.1	1.0	0.95
$10^{-2} \cdot K_L$ (L g ⁻¹)	61	48	40	30
R^2	0.99	0.99	0.98	0.98
Δq (%)	2.0	1.2	12	13

uptake values predicted by Dubinin–Radushkevich model deviate to a significant degree from the experimental values, denoting that neither model is appropriate to fully interpret experimental data.

Thermodynamic calculations

Thermodynamic calculations were performed applying the distribution coefficient of the Langmuir model, K_L (L mol⁻¹), in van't Hoff equation (Eq. 14):

$$\ln K_L = \Delta S^\circ / \Delta R - \Delta H^\circ / R \cdot 1/T. \quad (14)$$

The values of ΔH° and ΔS° were found to be -20 ± 2 kJ mol⁻¹ and 13 ± 1 J K⁻¹ mol⁻¹, respectively. The negative value of ΔH° verifies the exothermic nature of the process, whereas the positive value of ΔS° denotes the increase in disorder at the solid–solution interface during sorption. The estimated ΔH° lies on the borderline between physical and chemical sorption (Liu and Xu 2007). This result confirms the complex nature of biosorption, since it implies that despite most evidence pointing toward chemisorption, other mechanisms might be involved as well, e.g., physisorption.

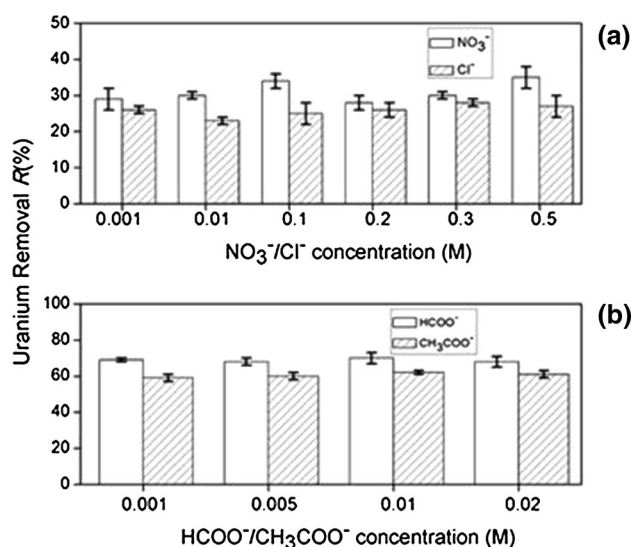


Fig. 6 Dependence of U(VI) removal on nitrate and chloride concentrations (a) and on formate and acetate concentrations (b) by MSR, 250 mg U(VI) L⁻¹, pH 3 at 25 °C for 24 h. Error bars represent relative standard deviation calculated from triplicate samples

Table 3 Uranium uptake by MSR in the presence of different concentrations of oxalate ions, 250 mg U(VI) L⁻¹, pH 3 at 25 °C for 24 h

$C_2O_4^{2-}$ (M)	Speciation (%)		U(VI) removal (%)
	UO ₂ (ox)	UO ₂ (ox) ₂ ²⁻	
0.001	100	0	19 ± 2 ^a
0.005	35	65	8 ± 1 ^b
0.01	18	82	5 ± 1 ^c
0.1	0	100	0

Same superscripts denote statistically equivalent values (significance level 0.05—Student's *t* test)

Effect of inorganic and organic ligands

In the range of concentration of inorganic and organic ligands studied, speciation of uranium changes drastically with the formation of various uranium–ligand complexes. The ability of MSR to sequester U(VI) from aqueous solutions remains unaffected throughout a wide range of concentration of nitrates, chlorides, formates and acetates (Fig. 6a, b). MSR seem to be a promising biosorbent for U(VI) removal even from complicated aquatic systems that exhibit high salinity. The results imply that there is no selectivity and all positively charged uranium species,

Table 4 Percentage of recovery of U(VI) bound on grape stalks by various desorbing agents, concentration 0.1 M

Desorption agent	U(VI) recovery (%)
HCl	39 ± 3 ^a
HNO ₃	35 ± 3 ^a
H ₂ SO ₄	47 ± 3 ^b
HCOOH	35 ± 4 ^a
CH ₃ COOH	17 ± 2 ^c
NaCl	12 ± 2 ^d
NaNO ₃	4 ± 2 ^e
Na ₂ CO ₃	78 ± 3 ^f
NaOH	24 ± 2 ^g
EDTA	26 ± 4 ^g

Same superscripts denote statistically equivalent values (significance level 0.05—Student's *t* test)

regardless of size and valence, are equally retained by the active sites of the sorbent. U(VI) removal values were found to be ~30 % for the range of nitrate and chloride studied, ~70 % for the range of formate studied and ~60 % for the range of acetate (values for each ligand category were statistically equivalent, $p > 0.05$, Student's *t* test). Interestingly, when the concentration of citrates ranged from 0.001 to 0.03 M, U(VI) removal was found to be zero. Speciation remained stable throughout the above-mentioned range, $\text{UO}_2(\text{cit})^-$ 20 % and $\text{UO}_2(\text{cit})_2^{2-}$ (80 %), implying that uranium is stabilized in the aqueous phase through complexation with citrate ligands. Oxalates concentrations ranged from 0.001 to 0.1 M, and the results are shown in Table 3. There seemed to be selectivity of MSR binding sites toward uncharged $\text{UO}_2(\text{ox})$ against the negatively charged $\text{UO}_2(\text{ox})_2^{2-}$. Moreover, when U(VI) is present only under negative charge ($\text{Na}_2\text{C}_2\text{O}_4$ 0.1 M), there is practically no sorption. All values are statistically different ($p < 0.05$, Student's *t* test). Therefore, citrate and oxalate studies revealed that the negatively charged are most likely stabilized in the aqueous phase through complexation and subsequently are not retained by the biomass.

Recovery experiments

In order to determine the most suitable agent for the quantitative recovery of U(VI), different alkalis, acids and salts were used at 0.1 M concentration. The contact time between metal-loaded biomass and the desorption

solution was 24 h at 25 °C. The results are summarized in Table 4.

Assuming that the higher the affinity of a ligand to form complexes with uranium, the easier the removal of the sorbent-bound metal, then the highest recovery can be expected by carbonates, followed by sulfates and to a lesser degree nitrates and chlorides (Bogolepov et al. 2009). The experimental findings obtained were consistent, since Na_2CO_3 was found to be the most efficient desorbing agent (78 % uranium recovery), followed by H_2SO_4 (47 % uranium recovery) and HNO_3 and HCl , which showed statistically similar values (35 ± 3 and 39 ± 3 %, respectively, $p > 0.05$ Student's *t* test). A large recovery difference was found between HCl-HNO_3 and the equivalent salts NaCl-NaNO_3 of the same concentration, namely 35 and 39 % for the pair HCl-HNO_3 and 12 and 4 % for NaCl-NaNO_3 . This was attributed to the large difference in H^+ concentration of the desorption agents, because when acids were used, apart from the ability of the ligand to “extract” U(VI) by forming complexes, the binding sites were protonated, and as a result, significantly higher desorption is anticipated (Naja et al. 2009). Organic acids, EDTA and NaOH , showed a rather poor recovery (Table 4). EDTA and NaOH showed the same statistically desorbing efficiency, 26 ± 4 and 24 ± 2 , respectively. Although EDTA forms very stable complexes with uranium and therefore a higher recovery was expected, the low recovery may be due to the difficulty of the EDTA molecule approaching the surface, because of its relatively large size.

The strategy of choosing a desorbing agent should take into account various factors such as recovery efficiency, possible alteration of the biomass and cost. In the case of U(VI) uptake by MSR, sodium carbonate seems to be the most suitable desorbing agent, due to the higher affinity of carbonates in the aqueous phase to form complex with uranium on the surface of the material, whereas sulfates, nitrates and chloride exhibit much smaller complex formation constant with uranium. Furthermore, sodium carbonate has not been reported in the literature to incur any morphological alterations in the biomass, as opposed to inorganic acids, which would render the reusability of the sorbent limited due to the decline of metal binding efficiency. Nevertheless, further experiments of continuous sorption–desorption cycles might be needed in order to derive certain conclusions about the amount of times the biomass can be reused.

Conclusion

MSR are a promising biosorbent for the decontamination of U(VI)-bearing aquatic systems due to high sorption capacity and fast kinetics. It is a low-cost, easily accessible material that exhibits the ability to sequester significant uranium amounts from highly acidic environments and effluents rich in salts and organic ligands. Kinetic, thermodynamic and reversibility experiments verified the complex nature of the phenomenon, suggesting that despite that chemisorption seems to play a dominant role in the sorption process, other mechanisms might also be involved. Significant recovery of uranium from MSR can be achieved with mild desorption agents such as Na_2CO_3 0.1 M. Finally, species calculations indicated that MSR were able to retain positively charged and neutral uranium species, whereas negatively charged uranium complexes were mobile and retention by the material was minimal.

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Nomenclature

Bt	Dimensionless constant of Boyd model
C	Vertical axis intercept of Morris–Weber model (mg g^{-1})
C_i	U(VI) initial concentration (mg L^{-1} or mol L^{-1})
C_{fin}	U(VI) final concentration (mg L^{-1} or mol L^{-1})
E_a	Activation energy (kJ mol^{-1})
k_1	Rate constant of pseudo-first-order reaction kinetic model (min^{-1})
k_2	Rate constant of pseudo-second-order reaction kinetic model ($\text{g mg}^{-1} \text{min}^{-1}$)
k_d	Intraparticle diffusion rate constant ($\text{mg g}^{-1} \text{min}^{-1/2}$)
K_L	Langmuir constant (L mol^{-1})
K_F	Freundlich constant
K'	Dubinin–Radushkevich mean adsorption energy constant ($\text{mol}^2 \text{kJ}^{-2}$)
m	Dry weight of biomass (g)

q	U(VI) uptake per biosorbent mass unit (mg g^{-1} or mol g^{-1})
q_e	U(VI) bound per biosorbent mass unit at equilibrium (mg g^{-1} or mol g^{-1})
q_t	U(VI) bound per biosorbent mass unit at time t (mg g^{-1} or mol g^{-1})
q_{max}	Maximum U(VI) uptake as predicted by isotherm models (mol g^{-1})
R	Gas constant ($\text{J K}^{-1} \text{mol}^{-1}$)
T	Temperature (K)
$R(\%)$	Percentage removal of U(VI) from the aqueous solution
V	Solute volume (L)
α	Initial sorption rate for Elovich model ($\text{mg g}^{-1} \text{min}^{-1}$)
β	Constant related to the extent of surface coverage and activation energy for chemisorptions for Elovich model (g mg^{-1})
ΔH°	Apparent enthalpy change (kJ mol^{-1})
ΔS°	Apparent entropy change ($\text{J mol}^{-1} \text{K}^{-1}$)

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