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Magnetite nanoplates decorated on anodized aluminum oxide nanofibers as a novel adsorbent for efficient removal of As(III)

O. Moradlou¹ · S. Dehghanpour Farashah¹ · F. Masumian¹ · A. Z. Banazadeh²

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Abstract In this study, arsenic as an environmental topranked hazardous substance was efficiently removed by a novel adsorbent fabricated by magnetite Fe₃O₄ nanoplates decorated on anodized aluminum oxide (AAO) nanofibers. AAO nanofibers were prepared by anodic polarization method, and then Fe₃O₄ nanoplates were grown on AAObased substrate by hydrothermal method to fabricate AAO/ Fe₃O₄ nanosorbent. Morphology of the fabricated adsorbents was characterized by field emission scanning electron microscopy (FE-SEM), and their crystallinity was studied by X-ray diffraction (XRD). Arsenic (III) removal potential of the proposed adsorbent from contaminated water samples was investigated by the determination of As(III) amounts in the samples by inductively coupled plasma optical emission spectroscopy before and after adsorption process at sub- μ g L⁻¹ levels. The results showed that without pre- and post-treatments such as pH adjustment, As(III) was removed effectively from contaminated water samples by using the proposed adsorbent. AAO/Fe₃O₄ sorbent showed excellent ability to remove 0.1 mg L^{-1} As(III) from water samples up to 96 % uptake. Freundlich adsorption isotherm model was used to interpret the As(III) adsorption on proposed sorbent. The Freundlich isotherm

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parameters n and k_F were obtained to be 2.2 and 10.2, respectively, representing the high affinity of proposed adsorbent for arsenic removal.

Keywords Magnetite Fe_3O_4 nanoplates \cdot Anodized aluminum oxide nanofibers \cdot Arsenic removal \cdot Water samples

Abbreviations

AAO	Anodized aluminum oxide			
ANS	Alumina-based nanosorbent			
ICP-OES	Inductively coupled plasma optical emission			
	spectroscopy			

Introduction

Arsenic is an important element that has impacts on public health, commercial interests, the environment, water and geopolitics. Arsenic (As) is a common environmental contaminant found naturally in groundwater. It is reported that As-contaminated groundwater has been identified as a serious threat in parts of world such as Bangladesh, Argentina, China, Taiwan, USA (Smedley and Kinniburgh 2002; Henke 2009), and it seems that more than 100 million people of the world may be at risk from arsenic-contaminated water (Henke 2009). The presence of As in groundwater is largely the result of minerals dissolving from rocks and soils. As a new arsenic rule in drinking water, U.S. Environmental Protection Agency (EPA) lowered the maximum concentration level of allowed As content in water systems from 50 to 10 ng mL⁻¹ at 2002 (US EPA 2002). Arsenic and its compounds are among the naturally occurring contaminants worldwide, whose use is



O. Moradlou moradlou@alzahra.ac.ir

¹ Department of Chemistry, Alzahra University, Tehran, P.O. Box: 1993893973, Iran

² Department of Chemical and Petrochemical Engineering, Standard Research Institute, Karaj, P.O. Box: 31745-139, Iran

widespread as pigments (copper acetoarsenite, known as Paris green), medicinal agents (arsenic trioxide), insecticides (copper arsenite), herbicides (disodium methanearsonate) and as well-known semiconductor materials (gallium arsenide). The inorganic As compounds are very toxic and should be removed from water and food. Compared to inorganic arsenic, the organic forms of As are considered relatively non-toxic including precipitation and association with sulfides, sorption on clay minerals and carbonate associations (Henke 2009). In general, the toxicity of arsenic follows the order: inorganic As (III) species > organic As (III) species > inorganic As (V) species > organic As (V) species > elemental arsenic.

For the removal of As from water resources, different techniques have been developed including membrane filtration, coagulation/electro-coagulation (Ali et al. 2013), extraction (Mukhopadhyay et al. 2015) and adsorption processes (Daus et al. 2004). Among these methods, adsorption techniques using nanosorbents have their unique advantages including high ability for the treatment of Asrich water contents due to having high active sites in surface, simplicity in performance and operation, low recurring cost and production of less sludge volume (Basu and Ghosh 2011). Coagulation with ferric salts followed by filtration is the conventional and well-known technique. But, the biggest problem is the safe separation of the precipitate and the disposal of the contaminated coagulant sludge. Another advantage of the adsorption technique is that the spent arsenic adsorbents are a non-toxic solid waste and would not be characterized as hazardous waste and can be advantageously utilized as a component for manufacturing bricks (Hassan et al. 2014), thus encapsulating arsenic.

Among various adsorbents, iron oxide and aluminum oxide composites have extensively been studied and proposed as efficient adsorbents for As removal. Iron oxides are effective owing to high affinity between iron oxides and arsenic species. Consequently, up to now, various nanocomposites of zero-valent iron or iron oxides/hydroxides have been developed. Carbon materials linked with ferric oxides such as activated carbon fiber and graphene oxide have been investigated for As removal from water samples. Versatile magnetic graphene oxide composites (M/GO) were proposed for the efficient removal of arsenate (Sheng et al. 2012) and cobalt (II) (Liu et al. 2011) from water samples. Also, the magnetic composite of β cyclodextrin grafted onto multiwall carbon nanotubes/iron oxides was developed for the removal of inorganic and organic pollutants (Hu et al. 2010). Easy magnetic separation of these adsorbents from aqueous solutions is an important issue in these reports. Among ferric oxides, As



removal abilities of aluminum oxide nanocomposites have widely been investigated. Polymer composite adsorbents based on aluminum oxide nanoparticles (Onnby et al. 2012) and self-assembled mesoporous γ -Al₂O₃ spherical nanoparticles (Patra et al. 2012) are the examples of this category.

Another strategy to increase the removal efficiency and adsorption capacity is using the binary mixtures of metal oxide nanostructures. The agglomerated Fe(III)–Al(III) mixed oxide nanoparticles (Basu and Ghosh 2011) and binary mixtures of metal hydroxides and nanocrystallined Mg/Al-layered double hydroxides (Wu et al. 2013; Wen et al. 2013) were proposed for removal of arsenic from contaminated water. The main reason of these studies is to increase the removal efficiency as well as decrease the time necessary for efficient As removal.

This study aims to develop a new type of adsorbent based on anodized aluminum oxide on which magnetite Fe_3O_4 nanoplates were decorated as an effective adsorbent for removing As(III) from contaminated water samples. Anodization as a simple and inexpensive electrochemical method was used to fabricate alumina nanofibers with high surface area on the surface of Al sheet. To the best of our knowledge, there is not any report on As removal by the proposed AAO-based adsorbent. Arsenic contact time with adsorbent, initial As concentration, the effect of pH of solution, and the effect of the presence of some coexisting anions such as phosphate ion on As(III) removal were studied. Freundlich adsorption isotherm model was used to interpret the adsorption data, and the isotherm parameters were calculated.

Materials and methods

Chemicals and apparatus

All chemicals and solvents were of analytical grade. Oxalic acid, perchloric acid (HClO₄), urea (CO(NH₂)₂), arsenic trioxide (As₂O₃), iron (III) nitrate (Fe(NO₃)₃·9H₂O) and sodium hydroxide (NaOH) were all from Merck. Ethanol was from Bidestan Co., Iran. All solutions used in the experiments were prepared by dissolving certain amounts of the compound in deionized water. As(III) stock solution of 100.0 μ g mL⁻¹ was prepared by dissolving an appropriate amount of As₂O₃ in 100-mL volumetric flask in a small volume of NaOH (0.1 M) solution and diluting with DI water to the mark. The pH of this solution was adjusted to pH 7.0 by adding droplets of 0.1 M HCl solution. All diluted As(III) solutions and As(III) solutions in adsorption

experiments were prepared from the stock solution by exact dilution.

For arsenic measurements, inductively coupled plasma optical emission spectrometer (ICP-OES, Thermo Scientific, Model IRIS Intrepid II) was used. The emission of arsenic was measured at 189.0 nm. Argon gas flow (with the purity of 99.9999 %) for the sample introduction was 20 L min⁻¹, and the supporting gas flow was 1 L min⁻¹.

The surface topography of AAO films was studied using Thermo Microscope Autoprobe CP-Research atomic force microscopy (AFM), and the surface morphology of the samples was characterized by using field emission scanning electron microscopy (FE-SEM, ZEISS-Sigma VP, Germany). Infrared spectra of the samples were obtained by FT-IR spectrometer (Bruker, Germany). X-ray diffraction (XRD) analysis with CoK_{α} radiation source was performed to determine the crystallinity of the samples.

Synthesis of alumina nanofibers by anodization method

Anodized aluminum oxide (AAO) nanofibers were fabricated via one-step anodization of aluminum (Al) sheet (99.9 % purity, 0.4 mm thickness, 10×30 mm). Before anodization process, Al sheet was degreased with acetone and ethanol for two times for 5 min by sonication. Then, it was electro-polished in a 1:4 mixture of HClO₄ and ethanol by applying 20 V anodic potential for 1 min. The sample was washed with ethanol and deionized water and dried in air. Because of the electro-polishing process, an apparent mirror-like and shiny Al sheet was obtained. Anodization process was performed in an unstirred oxalic acid solution (0.3 M) at a constant anodic potential of 45 ± 1 V for 60 min in a two-electrode electrochemical system including Al sheet as anode and stainless steel sheet as cathode.

Hydrothermal deposition of magnetite Fe₃O₄ nanoplates on alumina nanofibers

Hydrothermal method was used for the deposition and growth of Fe_3O_4 nanoplates on AAO nanofibers to obtain

various alumina-based nanosorbent (ANS) samples. Fe(NO₃)₃·9H₂O and (NH₂)₂CO were used as precursors. At first, 4.0 mL of Fe(III) solution and 4.0 mL of urea with various concentrations (Table 1) were mixed in a beaker. Then, AAO substrate was vertically placed into a Teflon-lined stainless steel autoclave and the mixture was transferred into autoclave and hydrothermally treated at 120 °C for different times (Table 1). Then, the sample come out from the autoclave was washed with distilled water and dried in air.

As(III) removal by fabricated alumina-based nanosorbents

In a 250-mL beaker, 100.0 mL of each of working As(III) solution with desired concentration was taken and the adsorbent (ANS-1 to ANS-7) was immersed into the solution vertically. Then, the working solution was magnetically stirred with the speed of 500 rpm. After the desired adsorption times, 2.0 mL of the solution was taken out of the vessel and analyzed for residual As concentration by ICP-OES at the emission wavelength of 189.0 nm under optimized experimental conditions.

Results and discussion

Characterization of anodized aluminum oxide nanofibers

AAO nanofibers were fabricated via one-step anodization of Al sheet in an unstirred oxalic acid solution (0.3 M) under the applied constant anodic potential of 45 V for 60 min. Usually, the growth of oxide film on the metallic substrate by applying constant anodic potential can be monitored by recording the current–time behavior. During the anodization process, the current density (j) was changed with time as depicted in Fig. S1 (Supplementary data). This trend has been reported in the fabrication of alumina and titania nanotube array (Li et al. 1998; Roy et al. 2011) films. The exponential decrease in j as a function of time

Table 1 List of experimental
conditions for the growth of
magnetite Fe_3O_4 nanoplates on
AAO nanofibers in different
adsorbent samples

Adsorbent	Fe ³⁺ concentration (M)	Urea concentration (M)	Hydrothermal reaction time (h)
ANS-1	9.0×10^{-4}	9.0×10^{-4}	12
ANS-2	2.5×10^{-4}	1.25×10^{-2}	12
ANS-3	1.0×10^{-2}	5.0×10^{-2}	4
ANS-4	1.0×10^{-2}	5.0×10^{-2}	8
ANS-5	1.0×10^{-2}	5.0×10^{-2}	12
ANS-6	1.0×10^{-2}	5.0×10^{-2}	24
ANS-7	4.0×10^{-2}	2.0×10^{-1}	12





Fig. 1 SEM images of a alumina nanotube arrays fabricated under applied anodic potential of 45 V in a stirred oxalic acid solution (0.3 M) at 10 °C for 20 min, and b alumina nanofibers fabricated under applied anodic potential of 45 V in an unstirred oxalic acid solution (0.3 M) at room temperature for 60 min

after an initial sharp surge indicates the hard anodization conditions, while under the mild conditions, *j* is maintained at a steady state value throughout the anodic process. Figure 1a shows the SEM image of alumina nanotubes grown by the anodization method in a stirred oxalic acid (0.3 M) solution at 10 °C for 20 min. Under these conditions, AAO nanotube arrays were obtained, as reported by the others (Zhao et al. 2005). However, under unstirred conditions and at room temperature ($T = 25 \pm 2$ °C) for 60 min, the oxidation/solvation rate of pore mouth of nanotube walls began to increase and the formation rate (growth rate) of oxide layer decreased, and as Fig. 1b shows, AAO nanofibers with high surface area were formed. The inset in Fig. 1b shows the formation of dense clusters of nanofibers synthesized under the proposed experimental conditions. The nanofibers are on the order of 40-50 nm in diameter and several microns long. AFM analysis of fabricated AAO nanofibers (Fig. S2) indicated that the surface roughness of AAO film is increased about ten times in comparison with ordered AAO nanotube arrays. This indicates the effects of stirring, temperature and time of anodization process on the surface roughness of AAO film, as reported earlier based on the AFM studies of AAO (Skoneczny et al. 2004). AAO nanofibers with increased surface roughness are quite appropriate for adsorption applications of AAO-based nanosorbents. So, in further studies, AAO nanofibers were fabricated under the experimental conditions including applied anodic potential of +45 V, unstirred solution of 0.3 M oxalic acid for 60 min at room temperature.

Fabrication and characterization of magnetite Fe₃O₄ nanoplates grown on alumina nanofibers

For the growth of Fe₃O₄ on AAO nanofibers, hydrothermal method was used under various conditions including different concentrations of Fe3+ and urea, and different hydrothermal reaction times at 120 °C (Table 1). Figure 2ad shows the FE-SEM images of the samples. According to the SEM images, the morphology of Fe₃O₄ nanoplates is not affected considerably by the precursor concentrations. However, with an increase in the hydrothermal reaction time from 12 h in ANS-5 to 24 h in ANS-6, the morphology of the Fe₃O₄ nanoplates changes to string-like structures (Fig. 2c), indicating the significant effect of hydrothermal reaction time on the morphology of magnetite nanostructures. It is believed that the main advantage of the hydrothermal technique over other chemical methods is the abilities to control the morphology of nanostructures ranging from nanoparticles to nanorods, nanoplates or nanoflowers by properly choosing the temperature or time of the reaction without any major structure-directing agents or templates. So, it seems that the increase in hydrothermal reaction time increases the growth rate of Fe₃O₄ formation on AAO substrate and causes probable aggregation of nanoplates. However, an increase in hydrothermal reaction temperature (from 120 to 180 °C) did not affect the morphology of the samples (Fig. S3). From the FE-SEM images, the thickness of the Fe_3O_4 nanoplates is in the range of 20–30 nm with 200–300 nm in length. The elemental analysis of the sample layers by energy-dispersive X-ray spectroscopy (EDS) technique confirmed Al, Fe and oxygen elements (Fig. S4).

Figure 3 shows the XRD pattern of Fe_3O_4 -coated AAO nanofibers (sample ANS-5). The diffraction peaks of aluminum substrate have been shown in XRD pattern. Because of the amorphous structure of AAO fabricated by anodization process (Poinern et al. 2011), there is not any



Fig. 2 FE-SEM micrographs of Fe₃O₄-decorated AAO samples. a ANS-2, b ANS-5, c ANS-6, d ANS-7. The hydrothermal reaction conditions for the fabrication of samples are depicted in Table 1



corresponding peak in XRD pattern. The diffraction peaks of Fe_3O_4 reveal the nanocrystalline nature of the sample and match with the crystal phase of magnetite Fe_3O_4 (JCPDS No. 894319, 19-0629). The intensive peaks corresponding to the substrate suppress the diffraction peaks of Fe_3O_4 on the substrate. In addition, these diffraction peaks are broadened owing to small crystallite size of Fe_3O_4 . According to Scherrer's equation, the mean grain size of crystallites was obtained to be 27.3 nm.

Infrared spectra of Fe_3O_4 -coated AAO sample are shown in Fig. S5. The characteristic absorption bands of the Fe–O bond for bulk Fe_3O_4 are around 375 and 570 cm⁻¹, due to the Fe–O stretching mode of the tetrahedral and octahedral sites. In Fe_3O_4 nanoplates, however, these peaks were shifted to 480 and 633 cm⁻¹, respectively (Fig. S5). The blue shift of these absorption bands can be attributed to the effect of the finite size of nanoplates (Ma et al. 2003). The bands at 1649 and 3300 cm⁻¹ are attributed to the H–O–H bending and O–H stretching modes of the adsorbed water molecules on the surface of the sample.

Arsenic adsorption on Fe₃O₄ nanoplate-coated alumina nanofibers

All of the fabricated alumina-based nanosorbent (ANS) samples (Table 1) and AAO nanofiber (without decorated Fe_3O_4 nanoplates) were examined for their arsenic removal potentials. The effects of various experimental parameters including the adsorbate concentration, pH of the solution,



Fig. 4 Effect of contact time on As(III) removal by ANS-5 adsorbent at neutral pH and at the initial As(III) concentrations of 0.1 mg L^{-1} (*filled diamond*) and 1.0 mg L^{-1} (*filled square*)

time of the adsorption process and the presence of other anionic competitors such as phosphate and carbonate ion on the performance of nanosorbent were investigated.

The effect of contact time

The reaction time required to achieve adsorption equilibrium of As(III) uptake onto ANS-based nanosorbents is important to evaluate the removal efficiency of the adsorbent materials. Figure 4 and Table 2 show the effect of time of the adsorption process on As(III) removal by ANS-5 nanosorbent at neutral pH at initial concentrations of 0.1 and 1.0 mg L^{-1} of As(III). The results show a significant removal of As(III) with the increase in contact time. In the beginning, the uptake rate of As(III) is faster compared to the subsequent slower uptake rate, due to the availability of more active surface sites of Fe₃O₄ to the adsorbate in solution. At equilibrium, the removal efficiencies of As(III) at the initial concentrations of 0.1 and 1.0 mg L^{-1} were 96.0 and 94.5 %, respectively. The adsorption equilibrium was achieved in almost 240 min. As Fig. 4 shows, the adsorption reached equilibrium quickly and the adsorption rate was considerably fast in the first contact time of about 100 min, and few changes were observed from 100 to 240 min indicating that the adsorption of As(III) on ANS-5 nanosorbent was mainly attributed to the chemical sorption or electrostatic interaction between As(III) and sorbent. Moreover, to gain a better understanding of adsorption mechanism, the effect of pH of solution on adsorption process was studied, and to quantify the sorption data, the Freundlich model was used to simulate the experimental data.

The same experiments were carried out using other nanosorbent samples. The results are shown in Fig. S6 and Table 3. As the results show, among the adsorbents studied, ANS-5 sample has highest As(III) removal efficiency

Table 2 % As (III) removal efficiency of ANS-5 adsorbent with the initial As(III) concentrations of 0.1 and 1.0 mg L^{-1}

Contact time (min)	% As(III) removal ^a (average \pm SD, $n = 3$)	% As(III) removal ^b (average \pm SD, $n = 3$)
0	0	0
15	40.0 ± 3.5	34.0 ± 2.3
30	73.3 ± 2.8	62.4 ± 2.7
60	82.5 ± 2.1	78.6 ± 1.8
100	92.0 ± 2.4	86.0 ± 1.4
240	96.0 ± 1.8	94.5 ± 0.9

 $^{\rm a}$ The initial concentration of As(III) was 0.1 mg L^{-1}

 $^{\rm b}\,$ The initial concentration of As(III) was 1.0 mg $L^{-1}\,$



Table 3 Effect of competing anions on As(III) removal at pH 7.0 at the equilibrium time of 240 min

Adsorbent	% As(III) removal ^a			% As(III) removal ^b		
	_	Phosphate ion (0.01 M)	Carbonate ion (0.02 M)	_	Phosphate ion (0.01 M)	Carbonate ion (0.02 M)
ANS-1	56.0	27.5	53.2	42.5	25.2	39.0
ANS-2	72.0	38.0	69.0	65.0	26.1	61.4
ANS-3	89.8	46.0	83.5	83.2	47.5	74.5
ANS-4	94.1	52.0	87.1	91.8	37.0	86.2
ANS-5	96.0	51.6	91.0	94.5	43.4	91.6
ANS-6	92.5	53.4	85.0	92.0	41.0	86.0
ANS-7	91.0	54.2	83.8	93.0	39.3	84.0

 $^{\rm a}$ The initial concentration of As(III) was 0.1 mg L^{-1}

^b The initial concentration of As(III) was 1.0 mg L⁻¹



Fig. 5 Effect of pH on As(III) removal using ANS-5 adsorbent at the initial As(III) concentrations of 0.1 mg L^{-1} (*filled diamond*) and 1.0 mg L^{-1} (*filled square*). The pH values are the initial values

in neutral media. In addition, all samples have lower As removal potential by higher initial As(III) concentration $(1.0 \text{ mg } \text{L}^{-1})$ in comparison with lower one $(0.1 \text{ mg } \text{L}^{-1})$, due to the saturation of available active surface sites of Fe₃O₄ to the adsorbate in solution containing higher As amounts. Also, ANS samples with lower Fe₃O₄ loading on AAO such as ANS-1 have lower As removal efficiency especially by higher initial As(III) amounts. The unmodified AAO nanofiber film after the contact time of 12 h shows the arsenic uptake of 26 % in As solution with 0.1 mg L^{-1} . It is probably due to the hydration of Al₂O₃ at the surface of AAO film at longer contact times. Due to the electron deficiency at the surface, Al₂O₃ has strong affinity for the target anions and thus it was extensively used as adsorbent for the removal of arsenic species (Patra et al. 2012).

The effect of pH

Arsenic removal experiments were done under the various pH values of As(III) solution (Fig. 5). As the results show, the highest As(III) removal efficiencies were obtained at neutral pH values from 6.0 to 8.0. In acidic media, the removal efficiencies are low. The pH-dependent behavior of arsenic adsorption on ANS samples shows that the adsorption process seems to be controlled by several factors including specific adsorption and/or Coulombic interactions. To understand the As(III) adsorption mechanism, pH of zero point charge (pHZPC) of ANS-5 was determined describing the condition that the electrical charge density on surface is zero. The pHZPC of ANS-5 was determined to be about 5.2, below which the surface of sorbent is positively charged and above this amount, the surface of sorbent is negatively charged. On the other hand, the speciation diagram of arsenite shows that below pH of ~ 8 , the main species is non-charged H₃AsO₃ (Smedley and Kinniburgh 2002) and above that the anionic species of As(III) are dominant. Considering these facts, the adsorption of As(III) on ANS-5 sorbent is mainly governed by chemical sorption. The same behaviors in pH dependence of arsenic removal by iron oxide composites have been reported earlier (Basu and Ghosh 2011; Tang et al. 2011). During the adsorption process, a few changes were observed in pH of solutions (Table S1, Supplementary data). A little increase in the solution pH values under the acidic conditions, and a little decrease in pH under the alkaline conditions is probably due to the protonation/deprotonation reactions of sorbent surface, respectively. In addition, in acidic media, the solubility of iron oxide nanosheet causes the loss of material, as confirmed by the determination of iron content of acidic adsorbate solution after removal process.





Fig. 6 Freundlich adsorption isotherm for As(III) adsorption on ANS-5 adsorbent

The effect of competing anions

The effect of some coexisting anions such as chloride, nitrate, phosphate and carbonate ions on arsenic adsorption by different ANS samples was examined. In the presence of phosphate ions, the removal efficiency of the samples greatly degrades, but the effect of carbonate anion is not significant (Table 3). The significant interference of phosphate ions on As(III) sorption is mainly due to its electrostatic attraction to the adsorbent surface at neutral media. The most abundant anions present in natural water such as chloride and nitrate ions even at high concentrations did not show deterioration effect on the adsorption of As(III) on the adsorbent sample.

The feasibility of the fabricated ANS-5 sample to remove As(III) from real water samples was tested by using tap water containing various cations and anions including Ca²⁺, Mg²⁺, Na⁺, Cl⁻, HCO₃⁻ and CO₃²⁻ in their natural levels. In a 250-ml beaker, 100.0 mL of the tap water sample spiked with 0.1 mg L⁻¹ As(III) solution was taken and ANS-51 sorbent was immersed into the

solution vertically. Then, the working solution was magnetically stirred with the speed of 500 rpm for 240 min. The results showed that $95 \pm 2 \%$ (n = 3) of the spiked As(III) was removed from the water samples without any pre- and post-treatments such as pH adjustment.

Adsorption isotherm

Freundlich isotherm is widely used for describing the adsorption from aqueous solutions and has become a kind of standard equation for characterizing adsorption processes in water treatment. Freundlich adsorption isotherm equation (Eq. 1) was used to interpret the nature of arsenic adsorption on sorbent. So, the adsorption behavior was fitted with a Freundlich isotherm.

$$q_e = k_F C_e^{1/n} \tag{1}$$

where q_e is the mass of contaminant adsorbed per unit weight of the adsorbent (mg g⁻¹) at equilibrium, C_e is the concentration of adsorbate $(mg L^{-1})$ in solution at equilibrium, and k_F and n are the experimental parameters which depend on the system of adsorbent and adsorbate. k_F characterizes the strength of adsorption, and *n* is related to the energetic heterogeneity of the adsorbent surface and determines the curvature of the isotherm. Figure 6 demonstrates the As(III) equilibrium adsorption isotherm obtained at near-neutral pH environment. As it is clear, the plot of $\log q_e$ versus $\log C_e$ for various initial As(III) concentrations is found to be linear, indicating the applicability of the classical adsorption isotherm to this adsorbate-adsorbent system. From the intercept and the slope of plot, the parameters n and k_F were obtained to be 2.2 and 10.2, respectively. The higher value for k_F indicates the high affinity for arsenic and high adsorbent loading that can be achieved, and n values between 1 and 10 indicate the favorable adsorption.

Adsorbent	$k_F (\mathrm{mg \ g}^{-1})$	n	References
Magnetite	10.0	2.5	Mayo et al. (2007)
Aluminum-doped manganese copper ferrite polymer	0.85	1.5	Malana et al. (2011)
Activated alumina	0.22	2.2	Singh and Pant (2004)
Activated alumina grains	1.21	1.53	Lin and Wu (2001)
TiO ₂ (Degussa P25) suspension	14.0	1.4	Dutta et al. (2004)
TiO ₂ (Hombikat UV100) suspension	13.0	1.8	Dutta et al. (2004)
Agglomerated Fe(III)-Al(III) mixed oxide nanoparticles	2.53	1.85	Basu and Ghosh (2011)
Nanoscale zero-valent iron	3.50	3.27	Kanel et al. (2005)
Ultrafine α -Fe ₂ O ₃ nanoparticles	12.55	2.53	Tang et al. (2011)
Magnetite-reduced graphene oxide composite	3.79	2.32	Chandra et al. (2010)
Magnetite Fe ₃ O ₄ /AAO	10.2	2.2	This work

Table 4 Comparison of variousadsorbents for As(III) removalfrom water samples



Table 4 presents Freundlich constants, i.e., k_F and *n* for As(III) adsorption by the proposed magnetite Fe₃O₄/AAO thin film and other adsorbents reported previously. The data show that As(III) adsorption in all the studies cited as well as our study is favorable. From the data obtained for As removal by using Fe₃O₄/AAO nanosorbent, it is clear that the proposed sorbent is very useful adsorbent for arsenic uptake from contaminated water samples.

Conclusion

A simple two-step method was proposed for the fabrication of AAO-based nanosorbent for arsenic removal from contaminated water samples in neural media. All of the experimental conditions were optimized for getting satisfactory results. The results showed that without pre- and post-treatments of the water samples, such as pH adjustment, As(III) can be effectively removed by Fe₃O₄/AAO nanosorbent. This does not require the separation of adsorbent material from the adsorbate solution by filtration. This is the main advantage of proposed nanosorbent. The Freundlich isotherm was fitted to the experimental data to interpret the nature of adsorption mechanism. *n* and k_F are obtained to be 2.2 and 10.2, representing the high affinity of proposed nanosorbent for As(III) removal.

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