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Adsorption of hexavalent chromium onto activated carbon derived from *Leucaena leucocephala* waste sawdust: kinetics, equilibrium and thermodynamics

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Abstract The adsorptive removal of Cr(VI) was studied using activated carbon derived from Leucaena leucocephala (ACLL). The physico-chemical properties of ACLL were determined using proximate analysis and N₂ BET surface area analysis. The N₂ BET surface area of ACLL was determined to be $1131 \text{ m}^2 \text{ g}^{-1}$. The point of zero charge (pHpzc) of 5.42 indicated that ACLL surface was positively charged for pH below the pH_{PZC}, attracting anions. The effect of experimental operating parameters such as time of contact, ACLL dose, pH, initial concentration and temperature was investigated. The optimum values of parameters such as concentration of 100 mg L^{-1} , 300 mg of ACLL dose, time of contact of 60 min, pH of 4 indicated the maximum Cr(VI) uptake of 13.85 mg g^{-1} . The pseudo-second-order kinetic model best fitted with the Cr(VI) adsorption data. Adsorptive removal of Cr(VI) onto ACLL satisfactorily fitted in the order of Redlich-Peterson > Freundlich > Langmuir > Temkin adsorption isotherm model. The thermodynamic parameters showed the adsorption of Cr(VI) onto ACLL was an endothermic and spontaneously occurred process.

Keywords Adsorption \cdot Cr(VI) \cdot ACLL \cdot Kinetics \cdot Isotherms \cdot Thermodynamics

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Introduction

Cr(VI) is one of the most commonly occurring toxic pollutants in the environment. Occurrence of Cr(VI) is a human health and ecological concern due to its toxicity, mutagenicity and carcinogenicity (Belay 2010; Huang et al. 2012). Due to its high solubility in water, Cr(VI) is readily available for biological uptake. It is also more toxic compared to Cr(III) (Jing et al. 2011). Cr(VI) is also a strong oxidizing agent and can cause severe damage to cell membranes (Belay 2010).

Environmental occurrence of Cr(VI) is almost entirely attributed to anthropogenic activities (USEPA 2010). Some of the major sources of occurrence of Cr(VI) in the environment is the unregulated wastewater discharge originating from industrial processes such as metal plating, manufacture of pigments and dyes, corrosion inhibitors, chemical synthesis, refractory production, leather tanning and wood preservation (Vinodhini and Das 2009; Wang et al. 2009).

Exposure to Cr(VI) can have severe human health consequences. For example, researchers have documented that exposure to Cr(VI) can cause long-term and serious public health hazards such as skin irritation, lung cancer, as well as kidney, liver and gastric damage (Qaiser et al. 2009; Vinodhini and Das 2009). Cr(VI) also poses significant ecological risk. For example, in the case of plants, Cr(VI) can severely affect the mitotic process and reduces seed germination in extensively cultivated pulse crops (Belay 2010).

Some of the commonly used methods for removal of Cr(VI) are chemical reduction, precipitation, reverse osmosis, ion exchange and electro-coagulation (Rao et al. 2007; Deng et al. 2009). These Cr(VI) removal methods result into the formation of toxic sludge that requires further disposal. Furthermore, these removal processes cannot be used efficiently for low or high concentrations and



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require costly chemical and physical operations with involvement of high degree of maintenance and supervision (Srivastava and Goyal 2010).

In this study, a relatively sustainable approach is developed to investigate adsorptive removal of Cr(VI). A laboratory-developed novel adsorbent material prepared from *L. leucocephala* waste sawdust was studied for the adsorptive removal of Cr(VI) from aqueous phase. To better understand the removal mechanism of this unique adsorbent material, extensive adsorption experiments were conducted and the data were analysed using various sorption kinetics, sorption isotherms and thermodynamics.

Materials and methods

Materials

Sawdust of *Leucaena leucocephala* was procured from local wood processing industry. Analytical grade $K_2Cr_2O_7$ (CAS # 7778-50-9) was purchased from MERCK Chemicals.

Adsorbent preparation

The raw sawdust of L. leucocephala was sieved to obtain a uniform particle size of 250 µm. The sieved sawdust was washed with de-ionized water until all the dust, residual oils and other impurities were completely removed. The washed sawdust was sun-dried for about 24 h and kept in oven at 105 °C temperature for about 1 h. The dried sawdust was mixed with ortho-phosphoric acid in the 1:1 ratio (mg of sawdust/mL of phosphoric acid) to impregnate the mixture for 24 h. The impregnated mixture was kept in air tight container and combusted in the furnace at 400 °C for 1 h. The formed activated carbon was washed with deionized water until the acid was completely removed. The washed activated carbon was dried in oven at 105 °C for 24 h. This laboratory manufactured activated carbon from L. leucocephala (ACLL) was then used for conducting series of adsorption experiments.

Adsorbate preparation

A Cr(VI) stock solution of 1000 mg L^{-1} was prepared by mixing 2.827 g of $K_2Cr_2O_7$ in 1 L of de-ionized water. This stock solution was serially diluted to get the appropriate concentrations for conducting adsorption experiments.

Physico-chemical properties of ACLL

The specific surface area of the ACLL was measured using a high-speed surface area and pore size analyser (NOVA



2200, Quantachrome) with N_2 and the Brunauer–Emmett– Teller (BET) method. The proximate analysis of ACLL was carried out using the standard procedure from IS 1350 (Part I):1984. The surface morphology of ACLL was analysed using JEOL JSM-6400F FESEM (Field Emission Scanning Electron Microscopy).

Determination of point of zero charge (pH_{pzc}) of ACLL

The pH_{pzc} of ACLL was determined by the pH titration (Órfão et al. 2006). The 25 mL volume of 0.01 M KNO₃ solution was taken in six different Erlenmeyer flasks. The pH of the solution was adjusted by adding 0.1 M NaOH and 0.1 M HCl solutions. 25 mg of ACLL was added in each flask. The suspension of ACLL in each flask was agitated, and the final pH of each sample was noted after 48 h. The difference in the initial and final pH of the solution was obtained. Finally, the plot between pH_i versus (pH_i – pH_f) was generated. The point at which the curve of pH_i versus (pH_i – pH_f) crosses *x*-axis was defined as point of zero charge (pH_{pzc}).

Adsorption experiments

The adsorption experiments were carried out by mixing ACLL dosage ranging from 100 to 400 mg with 50 mL of Cr(VI) test solution in 100-mL Erlenmeyer flasks. The mixture was agitated at the shaking rate of 150 rpm and temperature range of 10–50 °C by placing in the temperature-controlled orbital shaker (CIS-24 BL) from Remi Instruments, Mumbai. The pH of Cr(VI) test solution was adjusted with 0.1 N HCl or 0.1 N NaOH solution and recorded using digital pH meter from Systronics μ pH system. The standard solutions of 1, 2, 3, 4 and 5 mg L⁻¹ were used to obtain calibration curve. The test samples were analysed on atomic absorption spectrophotometer (AA6300, SHIMADZU) at the wavelength of 358.08 nm.

Calculations

The percent Cr(VI) removal and equilibrium adsorption capacity, q_e (mg g⁻¹), were determined by using the following relations:

% Removal =
$$\frac{(C_0 - C_e)}{C_0} \times 100$$

 $q_e = \frac{(C_0 - C_e) \times V}{m}$

Sorption kinetic and equilibrium isotherm models

Sorption kinetics of Cr(VI) onto the ACLL has been analysed using various equilibrium isotherm models.

Table 1	Sorption kine	tic and equilibrium	isotherm models	used to compare	e sorption of Cr(V	I) onto ACLL
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Kinetic models					
First order	$\log(q_{\rm e} - q) = \log(q_{\rm e}) - \frac{k_{\rm f}}{2.303}.t$	Hamadi et al. (2001), Karthikeyan et al. (2005), Malkoc and Nuhoglu (2007),			
Second order	$\frac{t}{q} = \frac{1}{k_s q_c^2} + \frac{1}{q_c} \cdot t$	Bayramoğlu and Yakup Arica (2008)			
Elovich	$q_t = \frac{1}{\beta} \ln(\alpha.\beta) + \frac{1}{\beta} \ln(t)$				
Equilibrium isotherm models					
Langmuir	$\frac{C_{\rm e}}{q_{\rm e}} = \frac{C_{\rm e}}{q_{\rm m}} + \frac{1}{K_{\rm L}.q_{\rm m}}$	Kobya (2004), Goswami and Ghosh (2006), Tan et al. (2009)			
Freundlich	$\ln(q_{\rm e}) = \ln(K_{\rm F}) + \frac{1}{n} \cdot \ln(c_{\rm e})$				
Temkin	$q_{\rm e}=B_1\ln(K_{\rm T})+B_1\ln(C_{\rm e})$				
Redlich-Peterson	$\ln\left(K_{\mathrm{R}}\frac{C_{\mathrm{e}}}{q_{\mathrm{e}}}-1\right) = \ln(a_{\mathrm{R}}) + \beta.\ln(C_{\mathrm{e}})$				

Table 1 provides the list of kinetic and equilibrium isotherm models that were used to compare the sorption of Cr(VI) onto ACLL. The kinetics of adsorption designates the rate of uptake of adsorbate onto adsorbent and controls the equilibrium time (Karthikeyan et al. 2005). The kinetic study is also important to evaluate adsorption as a unit operation (Bayramoğlu and Yakup Arica 2008).

The mechanism of adsorptive removal of Cr(VI) using ACLL can be studied and evaluated by obtaining characteristic constants of sorption of Cr(VI) using first-order and second-order kinetic models. Elovich equation was successfully applied to describe an aqueous-phase adsorption of Cr(VI) onto ACLL (Chen et al. 2010).

The establishment of the most appropriate equilibrium correlation is important to optimize the design of adsorption system (Tan et al. 2009, Malwade et al. 2015). Therefore, four different sorption isotherms were applied to obtain the most appropriate isotherm to compare the experimental data of Cr(VI) adsorption onto ACLL.

Results and discussion

ACLL characterization

Table 2 shows the ACLL physico-chemical properties which are important to know before the adsorption process and enhance adsorption uptake by ACLL. Pores of ACLL can be occupied with moisture content, ash or volatile matter at the room temperature before application and reduce the uptake by ACLL (Malwade et al. 2015).

Point of zero charge (pH_{pzc})

The point of zero charge (pH_{pzc}) of adsorbent is the pH of adsorbent suspension at which its surface has a net charge of zero (Kubilay et al. 2007). If the recorded pH of solution is lower than pH_{pzc} , the adsorbent surface will be

Table 2 Physico-chemical properties of ACLL

Properties	ACLL
N_2 -BET surface area (m ² g ⁻¹)	1131
Moisture content (%)	6.73
Ash content (%)	5.56
Volatile matter (%)	16.47
Fixed carbon (%)	71.24

protonated by the competition of H^+ ions; On the other hand, if the recorded pH of solution is higher than pH_{pzc} , the surface charge will be deprotonated by OH^- ions present in the solution (Putra et al. 2009). The plot for pH_{pzc} as depicted in Fig. 1 observed pH_{pzc} of ACLL value of 5.42.

Scanning electron microscopy (SEM)

SEM analysis of ACLL was carried out to study the surface morphology pre- and post-adsorption experiments. The ACLL samples were analysed at $1500 \times$ magnification to observe the difference in the surface morphology of virgin ACLL and spent ACLL samples. Figure 2a shows the plain and smooth pores of virgin ACLL that was before adsorption process. Figure 2b, on the other hand, shows the distortion of pore spaces, filled voids and scale-like deposition on the surface of ACLL clearly demonstrated the adsorption of Cr(VI)

Operating parameters

Contact time

Figure 3 shows an effect of contact time of ACLL in the test solution. It is evidenced from Fig. 3 that there was a significant increase in adsorptive removal of Cr(VI) onto ACLL up to 30 min. The time of 30 min recorded 54 % increase in the uptake of Cr(VI) onto ACLL in comparison





Fig. 1 Point of zero charge for ACLL

with initial 2 min of the adsorption process. However, after 30 min the uptake of Cr(VI) by ACLL slowed down significantly and recorded an increase of 0.90 % up to 60 min of time. The highest uptake of 13.85 mg of Cr(VI)/g of ACLL was observed. Adsorption of Cr(VI) was remained relatively same beyond 30 min, indicating the adsorption process was reached at equilibrium. To be conservative, a contact time of 60 min was assumed as an equilibrium time.

Effect of ACLL dose

The adsorptive removal of Cr(VI) was studied at initial concentration of 100 mg L^{-1} , pH of 4, equilibrium time of 1 h, temperature of 30 °C, RPM of 150 and varying the dosage from 100 to 400 mg per 50 mL of test solution as

shown in Fig. 3b. The Cr(VI) percent removal increases with the increase in dosage because of availability of ample unoccupied sites (Rao et al. 2007; Tailor et al. 2012). It lasts until ACLL reached equilibrium by Cr(VI), and thereafter uptake attains constant value. The percent Cr(VI) removal increased because of concentration gradient which reduced mass transfer resistance between Cr(VI) and ACLL. From Fig. 3b, it was reported that the percent Cr(VI) removal increased by 29 % with the increase in the adsorbent dose from 100 to 300 mg. However, no significant percent removal was observed beyond 300 mg of ACLL. For the sake of generalization, we assumed the adsorbent dose of 300 mg per 50 ml as an optimum dose for the removal of Cr(VI).

Effect of pH

The effect of pH was studied at concentration of 100 mg L^{-1} , 300 mg of ACLL and 1 h of equilibrium time as plotted in Fig. 3c. The pH dependence of metal adsorption can largely be related to the type and ionic state of the functional groups as well as the metal chemistry of the test solution (Namasivayam and Yamuna 1995). The effect of pH on adsorption of Cr(VI) using ACLL is shown in Fig. 3c. The pH of test solution was considered in the range of 2 to 12. It was clearly indicated from Fig. 3c that the Cr(VI) uptake rapidly decreased from 13.98 to 4.66 mg g^{-1} beyond pH 5. The reason behind the decrease in adsorption capacity of Cr(VI) was abundance of OH⁻ ions in the test solution causing deprotonation of ACLL surface. It means above pH 6, the ACLL surface was negatively charged and caused the decrease in uptake of Cr(VI). Below pH 6, adsorption of Cr(VI) was dominated by negatively charged metal ions being attracted to positively charge



Fig. 2 Surface morphology of a virgin ACLL sample and b spent ACLL sample





Fig. 4 a Sorption kinetics and **b** equilibrium isotherm models for adsorption of Cr(VI) onto ACLL

surface sites of ACLL due to electrostatic forces developed between ACLL and test solution. The maximum Cr(VI) uptake of 14.96 mg g⁻¹ was observed at pH 4, which considered as an optimum pH value.

Initial concentration (C_0) and temperature

The initial concentration of Cr(VI) and temperature had a prominent effect on adsorption of Cr(VI) on ACLL. Figure 3d shows the effect of initial concentration on adsorption of Cr(VI) onto the ACLL at the temperature range of 10–50 °C. It was observed that adsorption capacity of ACLL increased with an increase in initial concentration of test solution and temperature. This enhanced adsorption capacity could be attributed to the increased mobility of the Cr(VI) ions due to increase in temperature and the weakening of retarding forces acting on the diffusing ions. Consequently, the concentration gradient helped to increase mass transfer driving force and resulted in increased adsorption capacity of ACLL (Lataye et al. 2008).



Table 5 Kinetic parameters for adsorption of CI(VI) onto ACLL				
First order	$k_{\rm f} ({\rm min}^{-1})$	$q_{\rm e,cal} \ ({\rm mg \ g}^{-1})$	R^2	
	0.03	4.67	0.95	
Second order	$k_{\rm s} \ ({\rm g \ mg^{-1} \ min^{-1}})$	$q_{\rm e,cal} \ ({\rm mg \ g}^{-1})$	R^2	
	0.01	14.29	0.99	
Elovich	$\alpha \ (mg \ g^{-1} \ min^{-1})$	β (g mg ⁻¹)	R^2	
	126.47	0.6	0.84	

Table 3 Kinetic parameters for adsorption of Cr(VI) onto ACLL

Sorption kinetics and equilibrium isotherm models

In order to study adsorption kinetics, pseudo-first-order, pseudo-second-order and Elovich equations were used to fit the experimental data as shown in Fig. 4a. Kinetic parameters such as $k_{\rm f}$, $k_{\rm s}$, $q_{\rm e,cal} \alpha$, β and R^2 as listed in Table 3 were obtained from the slope and intercept of the straight-line plots not shown here (Wang et al. 2006; Atalay et al. 2009; Mohammod et al. 2011; Montazer-Rahmati et al. 2011).

Table 3 demonstrates that correlation coefficient of second-order kinetic model was very close to unity in comparison with first-order and Elovich kinetic models. Therefore, pseudo-second-order kinetic model provided a good agreement for sorption of Cr(VI) onto ACLL.

The Freundlich, Langmuir, Temkin and Redlich– Peterson isotherm models applied to validate the experimental data of adsorption of Cr(VI) onto ACLL at temperature of 303°K are shown in Fig. 4b. The

Table 4 Sorption isotherm parameters and sum of square error

equilibrium sorption isotherm parameters along with linear correlation coefficients listed in Table 4 were analysed from slope and intercept of each linear plot of applied isotherm (not shown). Figure 4b indicates that the sequence of closely spaced adsorption equilibrium models with adsorption of Cr(VI) was Redlich–Peterson > Freundlich > Langmuir > Temkin isotherm.

The sum of square error for Redlich–Peterson isotherm model was also witnessed lowest value of 1.03 as mentioned in Table 4. Therefore, Redlich–Peterson isotherm model closely approximated with the experimental data of adsorption of Cr(VI) onto ACLL than other sorption isotherms.

Estimation of thermodynamic parameters

The change in reaction that can be expected during adsorption process requires the knowledge of thermodynamic parameters, and the concept of thermodynamic assumes that in an isolated system where energy cannot be gained or lost, the entropy change is the driving force (Kumar and Kumaran 2005; Tan et al. 2009).

The standard free energy change (ΔG_{ad}°) for adsorption of Cr(VI), a function of heat of adsorption (ΔH°) , change in entropy ΔS° , and temperature and also related to equilibrium constant (K_{ad}) for that process, can be represented by the following equations (Kumar and Kumaran 2005)

Isotherms	Parameters	Temperature (K)				Sum of square	
		283	293	303	313	323	error at 303 K
Langmuir	$K_{\rm L}$ (L mg ⁻¹)	0.010	0.009	0.008	0.007	0.006	48.67
	$q_{\rm m} \ ({\rm mg \ g}^{-1})$	111	125	125	143	143	
	R^2	0.994	0.997	0.989	0.979	0.956	
Freundlich	$K_{\rm F}$ (L mg ⁻¹)	1.95	1.89	2.05	2.02	2.21	39.18
	n	1.45	1.40	1.39	1.39	1.40	
	R^2	0.984	0.989	0.996	0.997	0.997	
Temkin	$K_{\rm T}$ (L mg ⁻¹)	0.10	0.10	0.10	0.11	0.12	700.10
	В	21.18	22.36	22.95	23.23	23.48	
	R^2	0.992	0.988	0.973	0.967	0.958	
Redlich-Peterson	$a_{\rm R} ({\rm L} {\rm mg}^{-1})$	0.22	0.13	0.06	0.02	0.00	1.03
	$K_{\rm R}$ (L mg ⁻¹)	1.50	1.30	1.20	1.10	1.08	
	β	0.50	0.54	0.65	0.85	1.38	
	R^2	0.947	0.964	0.994	0.993	0.953	



Table 5 Thermodynamic parameters for an adsorption $\mbox{Cr}(\mbox{VI})$ using ACLL

Temperature (K)	ΔH° (kJ mol ⁻¹)	ΔS° (kJ mol ⁻¹ K ⁻¹)	ΔG° (kJ mol ⁻¹)
283	3.95	0.07	-16.08
293			-16.79
303			-17.50
313			-18.20
323			-18.91

 $\Delta G_{\rm ad}^{\circ} = \Delta H^{\circ} - T \Delta S^{\circ}$ $\Delta G_{\rm ad}^{\circ} = -R.T \ln(K_{\rm ad})$

Therefore, Van't Hoff equation can be rewritten as:

$$\ln(K_{\rm ad}) = -\frac{\Delta G_{\rm ad}^{\circ}}{R.T} = -\frac{\Delta H^{\circ}}{R.T} + \frac{\Delta S^{\circ}}{R}$$

Thus, ΔH° can be calculated by the slope of linear Van't Hoff plot between $\ln(K_{ad})$ and $\frac{1}{\tau}$.

 ΔH° value shown in Table 5 corresponds to zero uptake of Cr(VI) ($q_{\rm e} = 0 \text{ mg g}^{-1}$) by ACLL (Suzuki 1990; Lataye

Fig. 5 a Van't Hoff, b sorption isosteres, c isosteric heat of adsorption of adsorption of Cr(VI) onto ACLL et al. 2008). However, the isosteric heat of adsorption $(\Delta H_{\rm st})$ at assumed surface uptake $(q_{\rm e})$ of Cr(VI) onto ACLL was obtained using slope of adsorption isosteres and is shown in Fig. 5b, c. Figure 5a indicates that the slope (ΔH°) of the Van't Hoff equation was negative, meaning adsorption of Cr(VI) using ACLL was an overall endothermic process. ΔS° provides the state of adsorption during the process. The positive value of ΔS° and negative value of $\Delta G^{\circ}_{\rm ad}$ indicated that the process occurred spontaneously.

Conclusion

ACLL manufactured from a waste sawdust of *L. leuco-cephala* could be used as environmentally sustainable adsorbent with low moisture, little ash content and smoke. The adsorptive removal of Cr(VI) using activated carbon derived from a waste *L. leucocephala* sawdust (ACLL) demonstrates that ACLL has a potential to be a sustainable adsorbent for the removal of Cr(VI). This observation is supported by the SEM analysis of the of virgin and used ACLL material. According to our



observation, the ACLL provided higher N₂-BET surface area of 1131 m² g⁻¹ for the aqueous-phase adsorption of Cr(VI). A positive surface charge at pH < 5.42 shows that adsorption of Cr(VI) onto ACLL would preferably occur in mostly acidic conditions. Based on our experimental analysis, it appears that adsorption of Cr(VI) would be optimum (13.85 mg g^{-1}) at pH 4 with initial concentration of 100 mg L^{-1} for an adsorbent dose of 300 mg and contact time of 60 min at 30 °C. Detailed adsorption kinetic analysis shows that sorption of Cr(VI) onto the ACLL follows pseudo-second-order kinetic with Redlich-Peterson sorption isotherm having a good agreement with experimental data. Analysis of the thermodynamic parameters for adsorption of Cr(VI) shows that the overall adsorption process was spontaneous and endothermic. The authors acknowledge that the adsorbent derived from L. leucocephala waste sawdust may not necessarily compete with the commercially available adsorbents. The purpose of this study is to demonstrate the viability of sustainable management of saw dust in a way that is environmentally friendly and yet offers economic incentive, should this material be used for the removal of one of the common carcinogens. The results from this study clearly demonstrate that activated carbon derived from L. leucocephala (ACLL) can be an alternative adsorbent that can be used in a fullscale water and wastewater treatment plant for the removal of Cr(VI) from contaminated water. To make case for this material, we have thoroughly investigated kinetic, equilibrium and thermodynamic parameters and our results support our initial assertion that ACLL can serve as an alternative to commercially available adsorbents.

While limitations exists in terms of long-term viability and industrial scale production, it should be known that *L. leucocephala* is a drought-tolerant and rapidly growing species of plants that requires no environmental clearance prior to it is being uprooted or being chopped down. Rapid growth, minimal supervision and drought tolerance are the unique properties offered by *L. leucocephala* makes it an ideal candidate for the long-term viability of its production at industrial scale. Regeneration should not be the limitation, because it is common for all the commercially existing adsorbents as well. Given this scenario, the case for *L. leucocephala* rests with the availability of sufficient quality land area that will promote the growth of this plant without competing with other plants that serve as forage for livestock or offer other ecological benefits.

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List of symbols

- t Contact time (min)
- T Temperature (K)
- V Volume of test solution (mL)
- C_0 Initial concentration of Cr(VI) (mg L⁻¹)
- $C_{\rm e}$ Equilibrium concentration (mg L⁻¹)
- *m* Adsorbent dose (mg)
- q_t Adsorptive uptake of Cr(VI) at any time t (mg g⁻¹)
- q_e Adsorptive uptake of Cr(VI) at equilibrium (mg g⁻¹)
- $q_{\rm m}$ Monolayer adsorptive uptake (mg g⁻¹)
- $k_{\rm f}$ First-order kinetic coefficient (min⁻¹)
- $k_{\rm s}$ Second-order kinetic coefficient (g mg⁻¹ min⁻¹)
- $K_{\rm L}$ Langmuir constant (L mg⁻¹)
- $K_{\rm F}$ Freundlich constant (L mg⁻¹)
- 1/*n* Heterogeneity factor, dimensionless
- B_1 Constant in Temkin equation
- $K_{\rm T}$ Constant in Temkin equation (L mg⁻¹)
- $a_{\rm R}$ R–P isotherm constant (L mg⁻¹)
- $K_{\rm R}$ Redlich–Peterson constant (L mg⁻¹)
- *R* Universal gas constant (J mol⁻¹ K⁻¹)
- R^2 Linear correlation coefficient
- $\Delta G_{\rm ad}^{\circ}$ Gibbs free energy change (kJ mol⁻¹)
- ΔH° Enthalpy change (kJ mol⁻¹)
- ΔS° Entropy change (kJ mol⁻¹ K⁻¹)



 $\Delta H_{\rm st}$ Isosteric heat of adsorption (kJ kg⁻¹)

 $K_{\rm ad}$ Equilibrium constant for adsorption (L mg⁻¹)

Greek letters

- α Initial sorption rate (mg g⁻¹ min⁻¹)
- β Desorption constant in Elovich equation (g mg⁻¹)
- β Exponent in Redlich–Peterson equation

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